



20以內加法-橫式(20題)

姓名: \_\_\_\_\_

日期: \_\_\_\_\_ 分數: \_\_\_\_\_

$6 + 9 =$

$7 + 3 =$

$14 + 1 =$

$3 + 20 =$

$11 + 5 =$

$2 + 5 =$

$20 + 8 =$

$12 + 13 =$

$15 + 1 =$

$10 + 1 =$

$9 + 7 =$

$11 + 12 =$

$14 + 4 =$

$11 + 11 =$

$8 + 15 =$

$17 + 13 =$

$8 + 2 =$

$6 + 2 =$

$5 + 16 =$

$18 + 4 =$



姓名: \_\_\_\_\_

日期: \_\_\_\_\_ 分數: \_\_\_\_\_

$6 + 9 = 15$

$7 + 3 = 10$

$14 + 1 = 15$

$3 + 20 = 23$

$11 + 5 = 16$

$2 + 5 = 7$

$20 + 8 = 28$

$12 + 13 = 25$

$15 + 1 = 16$

$10 + 1 = 11$

$9 + 7 = 16$

$11 + 12 = 23$

$14 + 4 = 18$

$11 + 11 = 22$

$8 + 15 = 23$

$17 + 13 = 30$

$8 + 2 = 10$

$6 + 2 = 8$

$5 + 16 = 21$

$18 + 4 = 22$