



## 20以内直式加法(50题)

姓名: \_\_\_\_\_

日期: \_\_\_\_\_ 分数: \_\_\_\_\_

$$\begin{array}{r} 7 \\ +4 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ +7 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ +12 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ +13 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ +8 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ +1 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ +3 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ +5 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ +8 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ +12 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ +8 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 5 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ +18 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ +10 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ +19 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ +1 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ +17 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ +13 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ +18 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ +16 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ +6 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ +17 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ +6 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ +1 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ +13 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ +7 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ +9 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ +4 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ +16 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ +9 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ +8 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ +7 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ +12 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ +6 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ +10 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ + 1 \\ \hline \end{array}$$



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日期: \_\_\_\_\_ 分数: \_\_\_\_\_

$$\begin{array}{r} 7 \\ +4 \\ \hline 11 \end{array}$$

$$\begin{array}{r} 3 \\ +7 \\ \hline 10 \end{array}$$

$$\begin{array}{r} 5 \\ +12 \\ \hline 17 \end{array}$$

$$\begin{array}{r} 12 \\ + 1 \\ \hline 13 \end{array}$$

$$\begin{array}{r} 3 \\ +13 \\ \hline 16 \end{array}$$

$$\begin{array}{r} 3 \\ +8 \\ \hline 11 \end{array}$$

$$\begin{array}{r} 7 \\ +1 \\ \hline 8 \end{array}$$

$$\begin{array}{r} 15 \\ + 2 \\ \hline 17 \end{array}$$

$$\begin{array}{r} 10 \\ + 7 \\ \hline 17 \end{array}$$

$$\begin{array}{r} 17 \\ + 3 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 7 \\ +3 \\ \hline 10 \end{array}$$

$$\begin{array}{r} 2 \\ +5 \\ \hline 7 \end{array}$$

$$\begin{array}{r} 9 \\ +8 \\ \hline 17 \end{array}$$

$$\begin{array}{r} 12 \\ + 8 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 6 \\ +12 \\ \hline 18 \end{array}$$

$$\begin{array}{r} 2 \\ +8 \\ \hline 10 \end{array}$$

$$\begin{array}{r} 10 \\ + 5 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 1 \\ +18 \\ \hline 19 \end{array}$$

$$\begin{array}{r} 7 \\ +10 \\ \hline 17 \end{array}$$

$$\begin{array}{r} 13 \\ + 3 \\ \hline 16 \end{array}$$

$$\begin{array}{r} 1 \\ +19 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 8 \\ +1 \\ \hline 9 \end{array}$$

$$\begin{array}{r} 4 \\ +14 \\ \hline 18 \end{array}$$

$$\begin{array}{r} 1 \\ +17 \\ \hline 18 \end{array}$$

$$\begin{array}{r} 1 \\ +13 \\ \hline 14 \end{array}$$

$$\begin{array}{r} 2 \\ +18 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 4 \\ +16 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 9 \\ +6 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 1 \\ +17 \\ \hline 18 \end{array}$$

$$\begin{array}{r} 9 \\ +6 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 6 \\ +14 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 11 \\ + 1 \\ \hline 12 \end{array}$$

$$\begin{array}{r} 8 \\ +1 \\ \hline 9 \end{array}$$

$$\begin{array}{r} 1 \\ +13 \\ \hline 14 \end{array}$$

$$\begin{array}{r} 10 \\ + 3 \\ \hline 13 \end{array}$$

$$\begin{array}{r} 8 \\ +7 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 4 \\ +9 \\ \hline 13 \end{array}$$

$$\begin{array}{r} 6 \\ +4 \\ \hline 10 \end{array}$$

$$\begin{array}{r} 3 \\ +16 \\ \hline 19 \end{array}$$

$$\begin{array}{r} 11 \\ + 8 \\ \hline 19 \end{array}$$

$$\begin{array}{r} 7 \\ +9 \\ \hline 16 \end{array}$$

$$\begin{array}{r} 10 \\ + 7 \\ \hline 17 \end{array}$$

$$\begin{array}{r} 9 \\ +8 \\ \hline 17 \end{array}$$

$$\begin{array}{r} 1 \\ +14 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 7 \\ +7 \\ \hline 14 \end{array}$$

$$\begin{array}{r} 3 \\ +12 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 8 \\ +6 \\ \hline 14 \end{array}$$

$$\begin{array}{r} 15 \\ + 2 \\ \hline 17 \end{array}$$

$$\begin{array}{r} 2 \\ +10 \\ \hline 12 \end{array}$$

$$\begin{array}{r} 17 \\ + 1 \\ \hline 18 \end{array}$$