



20以内直式加法(12题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 3 \\ +15 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ +4 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ +9 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ +10 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \\ +4 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ +15 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ +11 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ +10 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ +8 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ +16 \\ \hline \end{array}$$



姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 3 \\ +15 \\ \hline 18 \end{array}$$

$$\begin{array}{r} 8 \\ +4 \\ \hline 12 \end{array}$$

$$\begin{array}{r} 8 \\ +9 \\ \hline 17 \end{array}$$

$$\begin{array}{r} 2 \\ +10 \\ \hline 12 \end{array}$$

$$\begin{array}{r} 6 \\ +4 \\ \hline 10 \end{array}$$

$$\begin{array}{r} 13 \\ + 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} 3 \\ +15 \\ \hline 18 \end{array}$$

$$\begin{array}{r} 19 \\ + 1 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 9 \\ +11 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 9 \\ +10 \\ \hline 19 \end{array}$$

$$\begin{array}{r} 7 \\ +8 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 1 \\ +16 \\ \hline 17 \end{array}$$