



20以内加法-横式(20题)

姓名: _____

日期: _____ 分数: _____

$2 + 8 =$

$4 + 5 =$

$1 + 3 =$

$20 + 5 =$

$19 + 12 =$

$1 + 5 =$

$5 + 12 =$

$4 + 19 =$

$4 + 1 =$

$20 + 1 =$

$19 + 1 =$

$10 + 4 =$

$7 + 11 =$

$8 + 5 =$

$1 + 3 =$

$1 + 11 =$

$16 + 19 =$

$18 + 19 =$

$7 + 18 =$

$18 + 15 =$



姓名: _____

日期: _____ 分数: _____

$2 + 8 = 10$

$4 + 5 = 9$

$1 + 3 = 4$

$20 + 5 = 25$

$19 + 12 = 31$

$1 + 5 = 6$

$5 + 12 = 17$

$4 + 19 = 23$

$4 + 1 = 5$

$20 + 1 = 21$

$19 + 1 = 20$

$10 + 4 = 14$

$7 + 11 = 18$

$8 + 5 = 13$

$1 + 3 = 4$

$1 + 11 = 12$

$16 + 19 = 35$

$18 + 19 = 37$

$7 + 18 = 25$

$18 + 15 = 33$