



20以内加法-横式(20题)

姓名: _____

日期: _____ 分数: _____

$2 + 8 =$

$4 + 5 =$

$1 + 3 =$

$20 + 5 =$

$19 + 12 =$

$1 + 5 =$

$5 + 12 =$

$4 + 19 =$

$4 + 1 =$

$20 + 1 =$

$19 + 1 =$

$10 + 4 =$

$7 + 11 =$

$8 + 5 =$

$1 + 3 =$

$1 + 11 =$

$16 + 19 =$

$18 + 19 =$

$7 + 18 =$

$18 + 15 =$