



20以内加法-横式(20题)

姓名: _____

日期: _____ 分数: _____

$10 + 2 =$

$1 + 20 =$

$17 + 2 =$

$12 + 19 =$

$6 + 15 =$

$2 + 19 =$

$10 + 3 =$

$19 + 12 =$

$6 + 13 =$

$11 + 16 =$

$16 + 2 =$

$14 + 16 =$

$12 + 2 =$

$20 + 8 =$

$11 + 14 =$

$13 + 9 =$

$19 + 15 =$

$1 + 7 =$

$1 + 2 =$

$5 + 15 =$



姓名: _____

日期: _____ 分数: _____

$10 + 2 = 12$

$1 + 20 = 21$

$17 + 2 = 19$

$12 + 19 = 31$

$6 + 15 = 21$

$2 + 19 = 21$

$10 + 3 = 13$

$19 + 12 = 31$

$6 + 13 = 19$

$11 + 16 = 27$

$16 + 2 = 18$

$14 + 16 = 30$

$12 + 2 = 14$

$20 + 8 = 28$

$11 + 14 = 25$

$13 + 9 = 22$

$19 + 15 = 34$

$1 + 7 = 8$

$1 + 2 = 3$

$5 + 15 = 20$