



20以内加法-横式(20题)

姓名: \_\_\_\_\_

日期: \_\_\_\_\_ 分数: \_\_\_\_\_

$10 + 2 =$

$1 + 20 =$

$17 + 2 =$

$12 + 19 =$

$6 + 15 =$

$2 + 19 =$

$10 + 3 =$

$19 + 12 =$

$6 + 13 =$

$11 + 16 =$

$16 + 2 =$

$14 + 16 =$

$12 + 2 =$

$20 + 8 =$

$11 + 14 =$

$13 + 9 =$

$19 + 15 =$

$1 + 7 =$

$1 + 2 =$

$5 + 15 =$