



20以内加法-横式(20题)

姓名: _____

日期: _____ 分数: _____

$11 + 10 =$

$2 + 20 =$

$19 + 7 =$

$15 + 7 =$

$7 + 13 =$

$15 + 5 =$

$6 + 14 =$

$8 + 3 =$

$1 + 9 =$

$7 + 15 =$

$11 + 18 =$

$8 + 15 =$

$12 + 18 =$

$8 + 20 =$

$17 + 8 =$

$16 + 7 =$

$7 + 14 =$

$11 + 20 =$

$11 + 6 =$

$20 + 20 =$



姓名: _____

日期: _____ 分数: _____

$11 + 10 = 21$

$2 + 20 = 22$

$19 + 7 = 26$

$15 + 7 = 22$

$7 + 13 = 20$

$15 + 5 = 20$

$6 + 14 = 20$

$8 + 3 = 11$

$1 + 9 = 10$

$7 + 15 = 22$

$11 + 18 = 29$

$8 + 15 = 23$

$12 + 18 = 30$

$8 + 20 = 28$

$17 + 8 = 25$

$16 + 7 = 23$

$7 + 14 = 21$

$11 + 20 = 31$

$11 + 6 = 17$

$20 + 20 = 40$