



20以内加法-横式(20题)

姓名: _____

日期: _____ 分数: _____

$20 + 13 =$

$4 + 9 =$

$5 + 14 =$

$1 + 11 =$

$12 + 9 =$

$19 + 3 =$

$6 + 20 =$

$8 + 20 =$

$8 + 16 =$

$2 + 3 =$

$9 + 20 =$

$14 + 6 =$

$18 + 12 =$

$5 + 2 =$

$9 + 7 =$

$20 + 1 =$

$2 + 13 =$

$10 + 6 =$

$5 + 13 =$

$13 + 18 =$



20以内加法-横式(20题)

姓名: _____

日期: _____ 分数: _____

$20 + 13 = 33$

$4 + 9 = 13$

$5 + 14 = 19$

$1 + 11 = 12$

$12 + 9 = 21$

$19 + 3 = 22$

$6 + 20 = 26$

$8 + 20 = 28$

$8 + 16 = 24$

$2 + 3 = 5$

$9 + 20 = 29$

$14 + 6 = 20$

$18 + 12 = 30$

$5 + 2 = 7$

$9 + 7 = 16$

$20 + 1 = 21$

$2 + 13 = 15$

$10 + 6 = 16$

$5 + 13 = 18$

$13 + 18 = 31$