



2位数加法，3个数字相加(25题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 47 \\ 86 \\ +11 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 99 \\ +42 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 82 \\ +66 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 28 \\ +96 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 12 \\ +42 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 92 \\ +97 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 87 \\ +50 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 95 \\ +54 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 52 \\ +75 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 80 \\ +97 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 68 \\ +62 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 22 \\ +20 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 36 \\ +20 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 35 \\ +34 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 59 \\ +12 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 88 \\ +60 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ 76 \\ +55 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 88 \\ +74 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 33 \\ +12 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 66 \\ +68 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 82 \\ +17 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 32 \\ +23 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 24 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 62 \\ +76 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 41 \\ +32 \\ \hline \end{array}$$