



2位数加法，3个数字相加(25题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 63 \\ 43 \\ +44 \\ \hline \end{array}$$

$$\begin{array}{r} 74 \\ 28 \\ +92 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 29 \\ +57 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 19 \\ +77 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 91 \\ +94 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 81 \\ +68 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 42 \\ +81 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 70 \\ +56 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ 58 \\ +82 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 86 \\ +59 \\ \hline \end{array}$$

$$\begin{array}{r} 62 \\ 43 \\ +21 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 33 \\ +88 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 44 \\ +95 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 63 \\ +20 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 93 \\ +35 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 31 \\ +32 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 53 \\ +15 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 59 \\ +58 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 69 \\ +60 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 39 \\ +16 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ 56 \\ +60 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 74 \\ +55 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 95 \\ +24 \\ \hline \end{array}$$

$$\begin{array}{r} 14 \\ 20 \\ +88 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 18 \\ +10 \\ \hline \end{array}$$