



2位数加法，3个数字相加(25题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 99 \\ 61 \\ +19 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 78 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 33 \\ +25 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 21 \\ +32 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 70 \\ +92 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ 13 \\ +42 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 83 \\ +51 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 47 \\ +99 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 56 \\ +53 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 24 \\ +69 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ 46 \\ +34 \\ \hline \end{array}$$

$$\begin{array}{r} 71 \\ 16 \\ +11 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 59 \\ +75 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 74 \\ +68 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 42 \\ +60 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 54 \\ +81 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 94 \\ +46 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ 24 \\ +80 \\ \hline \end{array}$$

$$\begin{array}{r} 99 \\ 55 \\ +60 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 65 \\ +67 \\ \hline \end{array}$$

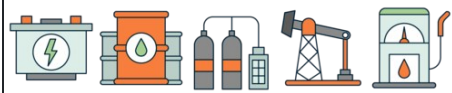
$$\begin{array}{r} 69 \\ 75 \\ +36 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 74 \\ +44 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 15 \\ +47 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 10 \\ +51 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 50 \\ +68 \\ \hline \end{array}$$



2位数加法，3个数字相加(25题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 99 \\ 61 \\ +19 \\ \hline 179 \end{array}$$

$$\begin{array}{r} 36 \\ 78 \\ +14 \\ \hline 128 \end{array}$$

$$\begin{array}{r} 78 \\ 33 \\ +25 \\ \hline 136 \end{array}$$

$$\begin{array}{r} 85 \\ 21 \\ +32 \\ \hline 138 \end{array}$$

$$\begin{array}{r} 11 \\ 70 \\ +92 \\ \hline 173 \end{array}$$

$$\begin{array}{r} 18 \\ 13 \\ +42 \\ \hline 73 \end{array}$$

$$\begin{array}{r} 38 \\ 83 \\ +51 \\ \hline 172 \end{array}$$

$$\begin{array}{r} 57 \\ 47 \\ +99 \\ \hline 203 \end{array}$$

$$\begin{array}{r} 71 \\ 56 \\ +53 \\ \hline 180 \end{array}$$

$$\begin{array}{r} 21 \\ 24 \\ +69 \\ \hline 114 \end{array}$$

$$\begin{array}{r} 95 \\ 46 \\ +34 \\ \hline 175 \end{array}$$

$$\begin{array}{r} 71 \\ 16 \\ +11 \\ \hline 98 \end{array}$$

$$\begin{array}{r} 49 \\ 59 \\ +75 \\ \hline 183 \end{array}$$

$$\begin{array}{r} 86 \\ 74 \\ +68 \\ \hline 228 \end{array}$$

$$\begin{array}{r} 42 \\ 42 \\ +60 \\ \hline 144 \end{array}$$

$$\begin{array}{r} 90 \\ 54 \\ +81 \\ \hline 225 \end{array}$$

$$\begin{array}{r} 63 \\ 94 \\ +46 \\ \hline 203 \end{array}$$

$$\begin{array}{r} 33 \\ 24 \\ +80 \\ \hline 137 \end{array}$$

$$\begin{array}{r} 99 \\ 55 \\ +60 \\ \hline 214 \end{array}$$

$$\begin{array}{r} 37 \\ 65 \\ +67 \\ \hline 169 \end{array}$$

$$\begin{array}{r} 69 \\ 75 \\ +36 \\ \hline 180 \end{array}$$

$$\begin{array}{r} 23 \\ 74 \\ +44 \\ \hline 141 \end{array}$$

$$\begin{array}{r} 90 \\ 15 \\ +47 \\ \hline 152 \end{array}$$

$$\begin{array}{r} 76 \\ 10 \\ +51 \\ \hline 137 \end{array}$$

$$\begin{array}{r} 39 \\ 50 \\ +68 \\ \hline 157 \end{array}$$