



2位数加法, 3个数字相加(25题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 84 \\ 55 \\ +70 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ 37 \\ +80 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 63 \\ +43 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 93 \\ +21 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ 46 \\ +53 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 28 \\ +82 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ 56 \\ +20 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 79 \\ +49 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 53 \\ +85 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 97 \\ +28 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 40 \\ +55 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 60 \\ +35 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 92 \\ +65 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 24 \\ +50 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 75 \\ +71 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 77 \\ +96 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 49 \\ +62 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 33 \\ +53 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 31 \\ +16 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 64 \\ +93 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 99 \\ +76 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 32 \\ +61 \\ \hline \end{array}$$

$$\begin{array}{r} 93 \\ 49 \\ +64 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 76 \\ +51 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \\ 31 \\ +73 \\ \hline \end{array}$$