



1000以内直式加法(50题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 69 \\ +109 \\ \hline \end{array}$$
$$\begin{array}{r} 557 \\ +438 \\ \hline \end{array}$$
$$\begin{array}{r} 619 \\ + 80 \\ \hline \end{array}$$
$$\begin{array}{r} 6 \\ +690 \\ \hline \end{array}$$
$$\begin{array}{r} 15 \\ +383 \\ \hline \end{array}$$
$$\begin{array}{r} 600 \\ +346 \\ \hline \end{array}$$
$$\begin{array}{r} 752 \\ +199 \\ \hline \end{array}$$

$$\begin{array}{r} 483 \\ +307 \\ \hline \end{array}$$
$$\begin{array}{r} 1 \\ +943 \\ \hline \end{array}$$
$$\begin{array}{r} 244 \\ +117 \\ \hline \end{array}$$
$$\begin{array}{r} 276 \\ +366 \\ \hline \end{array}$$
$$\begin{array}{r} 62 \\ +415 \\ \hline \end{array}$$
$$\begin{array}{r} 132 \\ +609 \\ \hline \end{array}$$
$$\begin{array}{r} 159 \\ +487 \\ \hline \end{array}$$

$$\begin{array}{r} 403 \\ +191 \\ \hline \end{array}$$
$$\begin{array}{r} 369 \\ + 9 \\ \hline \end{array}$$
$$\begin{array}{r} 288 \\ +485 \\ \hline \end{array}$$
$$\begin{array}{r} 135 \\ +457 \\ \hline \end{array}$$
$$\begin{array}{r} 90 \\ +373 \\ \hline \end{array}$$
$$\begin{array}{r} 81 \\ +527 \\ \hline \end{array}$$
$$\begin{array}{r} 258 \\ +460 \\ \hline \end{array}$$

$$\begin{array}{r} 354 \\ +106 \\ \hline \end{array}$$
$$\begin{array}{r} 357 \\ + 51 \\ \hline \end{array}$$
$$\begin{array}{r} 153 \\ +548 \\ \hline \end{array}$$
$$\begin{array}{r} 114 \\ + 2 \\ \hline \end{array}$$
$$\begin{array}{r} 483 \\ +503 \\ \hline \end{array}$$
$$\begin{array}{r} 28 \\ +541 \\ \hline \end{array}$$
$$\begin{array}{r} 498 \\ +452 \\ \hline \end{array}$$

$$\begin{array}{r} 812 \\ +166 \\ \hline \end{array}$$
$$\begin{array}{r} 323 \\ +149 \\ \hline \end{array}$$
$$\begin{array}{r} 177 \\ +744 \\ \hline \end{array}$$
$$\begin{array}{r} 910 \\ + 16 \\ \hline \end{array}$$
$$\begin{array}{r} 413 \\ +218 \\ \hline \end{array}$$
$$\begin{array}{r} 548 \\ + 94 \\ \hline \end{array}$$
$$\begin{array}{r} 96 \\ +337 \\ \hline \end{array}$$

$$\begin{array}{r} 495 \\ +277 \\ \hline \end{array}$$
$$\begin{array}{r} 759 \\ +162 \\ \hline \end{array}$$
$$\begin{array}{r} 55 \\ +76 \\ \hline \end{array}$$
$$\begin{array}{r} 503 \\ +116 \\ \hline \end{array}$$
$$\begin{array}{r} 311 \\ +480 \\ \hline \end{array}$$
$$\begin{array}{r} 478 \\ + 18 \\ \hline \end{array}$$
$$\begin{array}{r} 54 \\ +305 \\ \hline \end{array}$$

$$\begin{array}{r} 472 \\ +421 \\ \hline \end{array}$$
$$\begin{array}{r} 265 \\ +436 \\ \hline \end{array}$$
$$\begin{array}{r} 211 \\ +759 \\ \hline \end{array}$$
$$\begin{array}{r} 43 \\ +929 \\ \hline \end{array}$$
$$\begin{array}{r} 916 \\ + 16 \\ \hline \end{array}$$
$$\begin{array}{r} 95 \\ +352 \\ \hline \end{array}$$
$$\begin{array}{r} 680 \\ + 75 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ +677 \\ \hline \end{array}$$



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姓名: _____

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$$\begin{array}{r} 69 \\ +109 \\ \hline 178 \end{array}$$

$$\begin{array}{r} 557 \\ +438 \\ \hline 995 \end{array}$$

$$\begin{array}{r} 619 \\ + 80 \\ \hline 699 \end{array}$$

$$\begin{array}{r} 6 \\ +690 \\ \hline 696 \end{array}$$

$$\begin{array}{r} 15 \\ +383 \\ \hline 398 \end{array}$$

$$\begin{array}{r} 600 \\ +346 \\ \hline 946 \end{array}$$

$$\begin{array}{r} 752 \\ +199 \\ \hline 951 \end{array}$$

$$\begin{array}{r} 483 \\ +307 \\ \hline 790 \end{array}$$

$$\begin{array}{r} 1 \\ +943 \\ \hline 944 \end{array}$$

$$\begin{array}{r} 244 \\ +117 \\ \hline 361 \end{array}$$

$$\begin{array}{r} 276 \\ +366 \\ \hline 642 \end{array}$$

$$\begin{array}{r} 62 \\ +415 \\ \hline 477 \end{array}$$

$$\begin{array}{r} 132 \\ +609 \\ \hline 741 \end{array}$$

$$\begin{array}{r} 159 \\ +487 \\ \hline 646 \end{array}$$

$$\begin{array}{r} 403 \\ +191 \\ \hline 594 \end{array}$$

$$\begin{array}{r} 369 \\ + 9 \\ \hline 378 \end{array}$$

$$\begin{array}{r} 288 \\ +485 \\ \hline 773 \end{array}$$

$$\begin{array}{r} 135 \\ +457 \\ \hline 592 \end{array}$$

$$\begin{array}{r} 90 \\ +373 \\ \hline 463 \end{array}$$

$$\begin{array}{r} 81 \\ +527 \\ \hline 608 \end{array}$$

$$\begin{array}{r} 258 \\ +460 \\ \hline 718 \end{array}$$

$$\begin{array}{r} 354 \\ +106 \\ \hline 460 \end{array}$$

$$\begin{array}{r} 357 \\ + 51 \\ \hline 408 \end{array}$$

$$\begin{array}{r} 153 \\ +548 \\ \hline 701 \end{array}$$

$$\begin{array}{r} 114 \\ + 2 \\ \hline 116 \end{array}$$

$$\begin{array}{r} 483 \\ +503 \\ \hline 986 \end{array}$$

$$\begin{array}{r} 28 \\ +541 \\ \hline 569 \end{array}$$

$$\begin{array}{r} 498 \\ +452 \\ \hline 950 \end{array}$$

$$\begin{array}{r} 812 \\ +166 \\ \hline 978 \end{array}$$

$$\begin{array}{r} 323 \\ +149 \\ \hline 472 \end{array}$$

$$\begin{array}{r} 177 \\ +744 \\ \hline 921 \end{array}$$

$$\begin{array}{r} 910 \\ + 16 \\ \hline 926 \end{array}$$

$$\begin{array}{r} 413 \\ +218 \\ \hline 631 \end{array}$$

$$\begin{array}{r} 548 \\ + 94 \\ \hline 642 \end{array}$$

$$\begin{array}{r} 96 \\ +337 \\ \hline 433 \end{array}$$

$$\begin{array}{r} 495 \\ +277 \\ \hline 772 \end{array}$$

$$\begin{array}{r} 759 \\ +162 \\ \hline 921 \end{array}$$

$$\begin{array}{r} 55 \\ +76 \\ \hline 131 \end{array}$$

$$\begin{array}{r} 503 \\ +116 \\ \hline 619 \end{array}$$

$$\begin{array}{r} 311 \\ +480 \\ \hline 791 \end{array}$$

$$\begin{array}{r} 478 \\ + 18 \\ \hline 496 \end{array}$$

$$\begin{array}{r} 54 \\ +305 \\ \hline 359 \end{array}$$

$$\begin{array}{r} 472 \\ +421 \\ \hline 893 \end{array}$$

$$\begin{array}{r} 265 \\ +436 \\ \hline 701 \end{array}$$

$$\begin{array}{r} 211 \\ +759 \\ \hline 970 \end{array}$$

$$\begin{array}{r} 43 \\ +929 \\ \hline 972 \end{array}$$

$$\begin{array}{r} 916 \\ + 16 \\ \hline 932 \end{array}$$

$$\begin{array}{r} 95 \\ +352 \\ \hline 447 \end{array}$$

$$\begin{array}{r} 680 \\ + 75 \\ \hline 755 \end{array}$$

$$\begin{array}{r} 32 \\ +677 \\ \hline 709 \end{array}$$