



100以内竖式加法(12题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 40 \\ +44 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ +44 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ +41 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ +53 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ +40 \\ \hline \end{array}$$

$$\begin{array}{r} 2 \\ +37 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ +70 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ +54 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ +10 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ +60 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ +35 \\ \hline \end{array}$$